

## PLEXIGLAS® Satinice df33 zk6BR

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### Product Profile:

PLEXIGLAS® Satinice df33 zk6BR, based on PLEXIGLAS® Resist zk6BR, is an impact modified molding compound characterized by diffuse scattering of light.

Typical properties of impact modified PLEXIGLAS® molding compound are

- high break resistance and impact strength
- improved resistance to stress cracking
- good weather resistance
- high surface hardness and mar resistance
- the pleasant feel and sound of the moldings.

Extruded parts from PLEXIGLAS® Satinice df33 zk6BR are characterized by the following special properties:

- excellent light diffusion combined with excellent light transmission
- semi-gloss surfaces
- touch and fingerprint resistant.

### Application:

Used for (Co-) extruding profiles and sheets for the construction, furniture and automotive industry, but also for injection molding items for lighting engineering applications.

### Examples:

applications that call for light diffusion combined with optimum transmission and velvet matt surface appearance is desired.

### Processing:

PLEXIGLAS® Satinice df33 zk6BR can be processed on extruders with 3-zone general purpose screws for engineering thermoplastics.

The matte finish of profile surfaces depends very much on machine design (calibrating unit, polishing rolls) and cooling conditions. It can be enhanced by controlled temperature reduction.

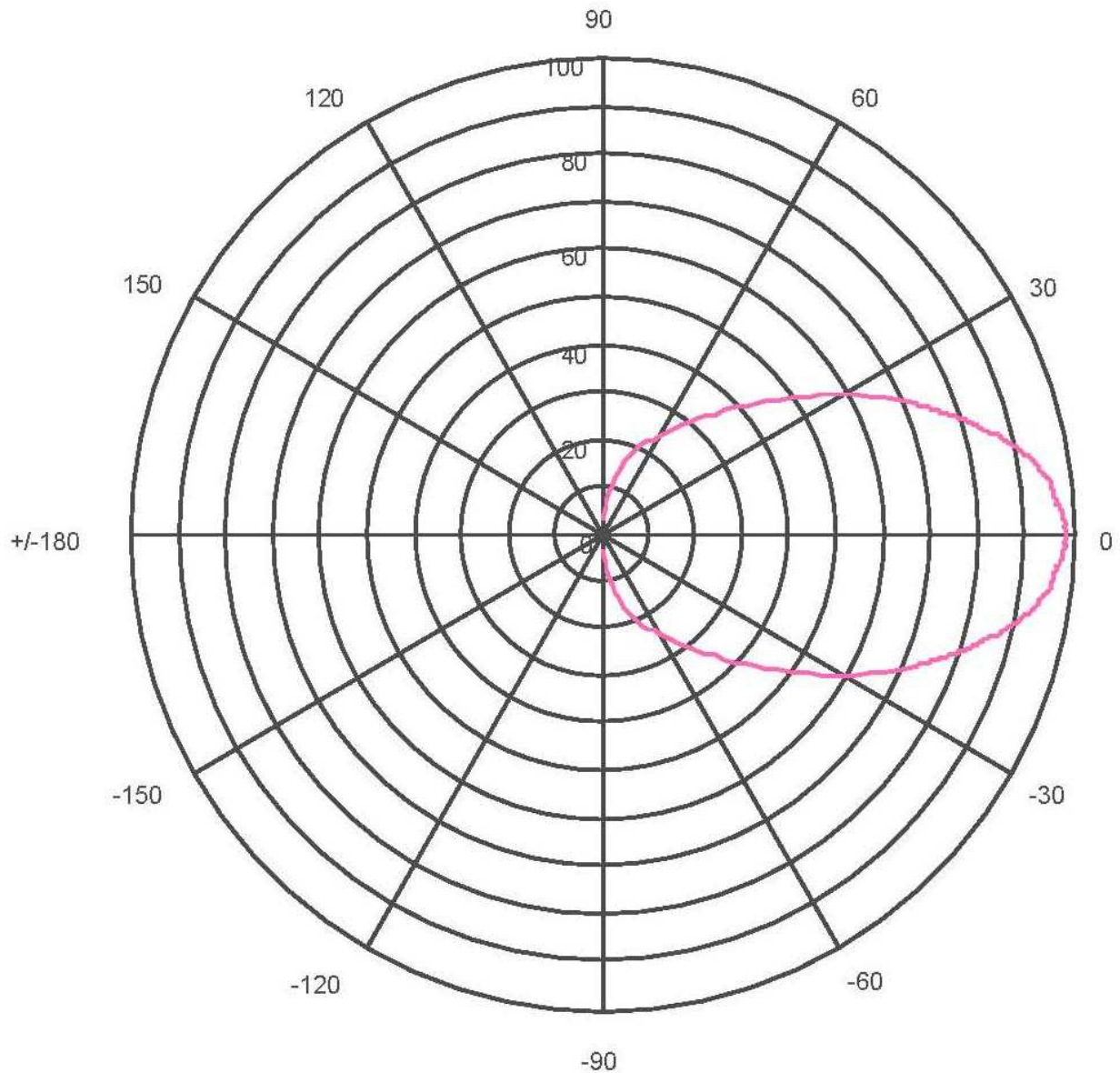
### Physical Form / Packaging:

PLEXIGLAS® Satinice df33 zk6BR is supplied as pellets of uniform size, packaged in 25kg polyethylene bags; other packaging on request.

## Properties:

	Parameter	Unit	Standard	PLEXIGLAS® Satinice df33 zk6BR
<b>Mechanical Properties</b>				
Tensile Modulus	1 mm/min	MPa	ISO 527	2000
Yield Stress	50 mm/min	MPa	ISO 527	45
Yield Strain	50 mm/min	%	ISO 527	4
Nominal Strain @ Break		%	ISO 527	25
Charpy Impact Strength	23°C	kJ/m <sup>2</sup>	ISO 179/1eU	40
<b>Thermal Properties</b>				
Vicat Softening Temperature	B / 50	°C	ISO 306	99
Temp. of Deflection under Load	0.45 MPa	°C	ISO 75	99
Temp. of Deflection under Load	1.8 MPa	°C	ISO 75	96
Coeff. of Linear Therm. Expansion	0 – 50°C	E-5 /°K	ISO 11359	9.2
Glow Wire Ignition Temperature		°C	IEC 60695-2	700
<b>Rheological Properties</b>				
Melt Volume Rate, MVR	230°C / 3.8kg	cm <sup>3</sup> /10min	ISO 1133	1.4
<b>Optical Properties</b>				
	d=3 mm			
Luminous transmittance	D65	%	ISO 13468-2	67
Half-Value Angle		°	DIN 5036	36
Scattering power			DIN 5036	0,49
<b>Other Properties</b>				
Density		g/cm <sup>3</sup>	ISO 1183	1.16
<b>Recommended Processing Conditions</b>				
Predrying Temperature		°C		max. 85
Predrying Time in Desiccant-Type Drier		h		2 – 3
Melt Temperature		°C		230 – 260
Die Temperature (Extrusion)		°C		230 – 260

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.



**Luminance as a function of measuring angle of PLEXIGLAS® Satinice df33 zk6BR, 3 mm.**

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The Business Unit Performance Polymers of Evonik is a worldwide manufacturer of PMMA molding compounds sold under the PLEXIGLAS® trademark on the European, Asian, African and Australian Continent and under the trademark ACRYLITE® in the Americas.

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