

Product Information

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PLEXIGLAS® POQ66 Molding Compound

Product Profile:

PLEXIGLAS® POQ66 is an amorphous thermoplastic molding compound based on polymethylmethacrylate (PMMA).

In addition to the familiar properties of PLEXIGLAS® molding compounds, such as

- excellent light transmission and brilliance,
- very good weather resistance,
- high mechanical strength, surface hardness and mar resistance,

PLEXIGLAS® POQ66 is distinguished by its

- guaranteed purity and clarity,
- high luminous efficiency in medium to long light paths,
- absolute colorlessness even in thick layers.

Application:

PLEXIGLAS® POQ66 is suitable for manufacturing extruded sheets to meet stringent optical requirements.

Examples:

Small to medium-sized injection-molded or injection compression-molded lightguide panels for display applications, lightguides.

Processing:

PLEXIGLAS® POQ66 can be processed on extruders with conventional three-section screws for engineering thermoplastics.

For manufacturing extruded lightguide panels, it is advisable to maintain processing temperatures at the lower end of the scale.

Physical Form / Packaging:

PLEXIGLAS® POQ66 is supplied as pellets of uniform size in big-bags; other packaging on request.

Properties:

	Parameter	Unit	Standard	PLEXIGLAS® POQ66
Mechanical Properties				
Tensile Modulus	1 mm/min	MPa	ISO 527	3200
Stress @ Break	5 mm/min	MPa	ISO 527	69
Strain @ Break	5 mm/min	%	ISO 527	4
Charpy Impact Strength	23°C	kJ/m ²	ISO 179/1eU	20
Thermal Properties				
Vicat Softening Temperature	B / 50	°C	ISO 306	104
Glass Transition Temperature		°C	IEC 10006	108
Coeff. of Linear Therm. Expansion	0 – 50°C	E-5 /°K	ISO 11359	8
Fire Rating			DIN 4102	B2
Flammability UL 94	1.6 mm	Class	IEC 707	HB
Rheological Properties				
Melt Volume Rate, MVR	230°C / 3.8kg	cm ³ /10min	ISO 1133	2.9
Optical Properties				
Luminous transmittance	d=3 mm			
	D65	%	ISO 13468-2	92
Refractive Index			ISO 489	1.49
Other Properties				
Density		g/cm ³	ISO 1183	1.19
Recommended Processing Conditions				
Predrying Temperature		°C		max. 94
Predrying Time in Desiccant-Type Drier		h		2 – 3
Melt Temperature		°C		220 – 260
Die Temperature (Extrusion)		°C		220 – 260

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

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