

Product Information

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PLEXIGLAS® FT15 Molding Compound

Product Profile:

PLEXIGLAS® FT15 is a special acrylic-based polymer.

With regard to its

- good weather resistance and
- high light transmission,

PLEXIGLAS® FT15 shows comparable properties to those of PLEXIGLAS® standard molding compounds. In addition, PLEXIGLAS® FT15 offers the special benefit of a

- high heat deflection temperature combined with good flow.

Application:

PLEXIGLAS® FT15 is particularly suitable for injection moldings.

Examples:

luminaire covers, automotive lights and technical moldings exposed to high temperatures.

Processing:

PLEXIGLAS® FT15 can be processed on injection-molding machines with for PMMA suitable 3-zone-screw. Good pre-desiccation must be pointed out.

Physical Form / Packaging:

PLEXIGLAS® FT15 is supplied as pellets of uniform size, packaged in 25kg, two-ply polyethylene bags; other packaging on request.

Properties:

	Parameter	Unit	Standard	PLEXIGLAS® FT15
Mechanical Properties				
Tensile Modulus	1 mm/min	MPa	ISO 527	3500
Stress @ Break	5 mm/min	MPa	ISO 527	50
Strain @ Break	5 mm/min	%	ISO 527	3.1
Charpy Impact Strength	23°C	kJ/m ²	ISO 179/1eU	18
Thermal Properties				
Vicat Softening Temperature	B / 50	°C	ISO 306	115
Glass Transition Temperature		°C	IEC 10006	121
Temp. of Deflection under Load	0.45 MPa	°C	ISO 75	107
Temp. of Deflection under Load	1.8 MPa	°C	ISO 75	105
Fire Rating			DIN 4102	B2
Flammability UL 94	1.6 mm	Class	IEC 707	HB
Glow Wire Ignition Temperature		°C	IEC 60695-2	675
Rheological Properties				
Melt Volume Rate, MVR	230°C / 3.8kg	cm ³ /10min	ISO 1133	4.5
Optical Properties				
	d=3 mm			
Luminous transmittance	D65	%	ISO 13468-2	91
Refractive Index			ISO 489	1.502
Other Properties				
Density		g/cm ³	ISO 1183	1.19
Recommended Processing Conditions				
Predrying Temperature		°C		100
Predrying Time in Desiccant-Type Drier		h		4 – 6
Melt Temperature		°C		220 – 250
Mold Temperature (Injection Molding)		°C		70 – 95

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

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