

PLEXIGLAS® Heatstop 8N black

Product Profile:

PLEXIGLAS® Heatstop 8N black is an amorphous thermoplastic molding compound (PMMA).

Typical properties of PLEXIGLAS® molding compounds are:

- good flow
- high mechanical strength, surface hardness and abrasion resistance
- very good weather resistance

Special properties of PLEXIGLAS® Heatstop 8N black are:

- heat-reflection (IR)
- high total solar reflection (TSR), reflects 21% of the solar energy
- reduces the heat build-up of plastic parts, thus increases the dimension stability.

Application:

PLEXIGLAS® Heatstop 8N black is suitable for injection molding of technical components, as well as for extrusion/coextrusion.

Owing to its superior brilliance, high-gloss (Class A) black surfaces can be obtained.

Examples:

black automotive add-on parts like spoiler, pillar and roof trims,
black automotive parts like roof modules.

Processing:

PLEXIGLAS® Heatstop 8N black can be processed on injection molding machines or extruders with for PMMA suitable 3-zone general purpose screws for engineering thermoplastics.

Physical Form / Packaging:

PLEXIGLAS® molding compounds are supplied as pellets of uniform size, packaged in 25kg polyethylene bags or in 500kg boxes with PE lining; other packaging on request.

Properties:

	Parameter	Unit	Standard	PLEXIGLAS® Heatstop 8N black
Mechanical Properties				
Tensile Modulus	1 mm/min	MPa	ISO 527	3300
Stress @ Break	5 mm/min	MPa	ISO 527	77
Strain @ Break	5 mm/min	%	ISO 527	5.5
Charpy Impact Strength	23°C	kJ/m ²	ISO 179/1eU	20
Thermal Properties				
Vicat Softening Temperature	B / 50	°C	ISO 306	108
Glass Transition Temperature		°C	IEC 10006	117
Temp. of Deflection under Load	0.45 MPa	°C	ISO 75	103
Temp. of Deflection under Load	1.8 MPa	°C	ISO 75	98
Coeff. of Linear Therm. Expansion	0 – 50°C	E-5 /°K	ISO 11359	8
Fire Rating			DIN 4102	B2
Flammability UL 94	1.6 mm	Class	IEC 707	HB
Rheological Properties				
Melt Volume Rate, MVR	230°C / 3.8kg	cm ³ /10min	ISO 1133	3
Other Properties				
Density		g/cm ³	ISO 1183	1.19
Recommended Processing Conditions				
Predrying Temperature		°C		max. 98
Predrying Time in Desiccant-Type Drier		h		2 – 3
Melt Temperature		°C		220 – 260
Mold Temperature (Injection Molding)		°C		60 – 90

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

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The Business Unit Performance Polymers of Evonik is a worldwide manufacturer of PMMA molding compounds sold under the PLEXIGLAS® trademark on the European, Asian, African and Australian Continent and under the trademark ACRYLITE® in the Americas.

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